Safety Data Sheet

Material: 60033132

WACKER

ELASTOSIL® M 4644 A

Version: 1.3 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 20.11.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking 1.1 Product identifier **Commercial product name: ELASTOSIL® M 4644 A** Relevant identified uses of the substance or mixture and uses advised against 1.2 Use of substance / preparation: Industrial. Raw material for: elastomer products . Details of the supplier of the safety data sheet 1.3 Manufacturer/distributor: Wacker Chemie AG Street/POB-No.: Hanns-Seidel-Platz 4 State/postal code/city: D 81737 München Telephone: +49 89 6279-0 Telefax: +49 89 6279-1770 Information about the Safety Data Sheet: Telephone +49 8677 83-4888 Telefax +49 8677 886-9722 eMail WLCP-MSDS@wacker.com 1.4 **Emergency telephone number Emergency Information:** Europe +44 1235 239670 **Emergency Information:** Africa and the Middle East +44 1235 239671 Caribbean, Central America and South +1 646 844 7309 **Emergency Information:** America except Chile and Colombia **Emergency Information:** Chile +56 2 2582 9336 **Emergency Information:** Colombia +57 1 508 7337 **Emergency Information:** East Asia and Southeast Asia except +65 3158 1074 Sri Lanka, Bangladesh and Pakistan **Emergency Information:** Sri Lanka +65 3158 1195 **Emergency Information:** Bangladesh +65 3158 1200 **Emergency Information:** Pakistan +65 3158 1329

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Not a hazardous substance or mixture.

2.2 Label elements

No labeling according to GHS required.

2.3 Other hazards

No data available.

SECTION 3: Composition/information on ingredients

3.1 Substances

not applicable

3.2 Mixtures

3.2.1 Chemical characteristics

Polydimethylsiloxane with functional groups and auxiliaries for addition cross-linking

3.2.2 Hazardous ingredients

This material does not contain any ingredients above the permitted limit(s).

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above $\geq 0.1\%$.

Safety Data Sheet

Material: 60033132

ELASTOSIL® M 4644 A

Version: 1.3 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 20.11.2019

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

In case of accident or if you feel unwell seek medical advice (show label or SDS where possible).

After contact with the eyes:

Rinse immediately with plenty of water. Seek medical advice in case of continuous irritation.

After contact with the skin:

Wipe off excess material with cloth or paper. Wash with plenty of water or water and soap. In the event of a visible skin change or other complaints, seek medical advice (show label or SDS where possible).

After inhalation:

Material cannot be inhaled under normal conditions.

After swallowing:

Give several small portions of water to drink. Do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Any relevant information can be found in other parts of this section.

4.3 Indication of any immediate medical attention and special treatment needed

Further toxicology information in section 11 must be observed.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

alcohol-resistant foam, carbon dioxide, water mist, sprinkler system, sand, extinguishing powder.

Extinguishing media which must not be used for safety reasons: water jet .

5.2 Special hazards arising from the substance or mixture

Risk of hazardous gasses or fumes in the event of fire. Exposure to combustion products may be a health hazard! Hazardous combustion products: toxic and very toxic fumes .

5.3 Advice for firefighters

Special protective equipment for fire fighting:

Use respiratory protection independent of recirculated air. Keep unprotected persons away.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. If material is released indicate risk of slipping. Do not walk through spilled material.

6.2 Environmental precautions

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

6.3 Methods and material for containment and cleaning up

Scoop up large quantities after dusting surfaces with sand or Fuller's earth to prevent sticking. Sweep or scrape up the spilled material and place in an appropriate chemical waste container. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Apply sand or other inert granular material to improve traction.

6.4 Reference to other sections

Relevant information in other sections has to be considered. This applies in particular for information given on personal protective equipment (section 8) and on disposal (section 13).

Safety Data Sheet

Material: 60033132

Version: 1.3 (INTL-GHS)

ELASTOSIL® M 4644 A

Date of print: 03.03.2021

Date of last alteration: 20.11.2019

SECTION 7: Handling and storage

7.1 Precautions for safe handling

General information:

Always stir well before use.

Precautions for safe handling: Observe information in section 8.

Precautions against fire and explosion: Observe the general rules for fire prevention.

7.2 Conditions for safe storage, including any incompatibilities

Conditions for storage rooms and vessels: Observe local/state/federal regulations.

Advice for storage of incompatible materials: Observe local/state/federal regulations.

Further information for storage: Store in a dry and cool place.

Maximum temperature allowed during storage and transportation: 40 °C

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Maximum airborne concentrations at the workplace: not applicable

8.2 Exposure controls

8.2.1 Exposure in the work place limited and controlled

General protection and hygiene measures:

Observe standard industrial hygiene practices for the handling of chemical substances. Do not eat, drink or smoke when handling.

Personal protection equipment:

Respiratory protection

No personal respiratory protective equipment normally required.

Eye protection

Recommendation: protective goggles .

Hand protection

Use of protective gloves is recommended when handling the material.

Recommended glove types: Protective gloves made of nitrile rubber thickness of the material: > 0,1 mm Breakthrough time: > 480 min

Recommended glove types: Protective gloves made of butyl rubber thickness of the material: > 0,3 mm Breakthrough time: > 480 min

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Note that, due to the numerous external influences (such as temperature), a chemically resistant protective glove in daily use may have a service life that is considerably shorter than the measured break through time.

8.2.2 Exposure to the environment limited and controlled

Prevent material from entering surface waters, drains or sewers and soil.

Safety Data Sheet

Material: 60033132

WACKER

Version: 1.3 (INTL-GHS)

ELASTOSIL® M 4644 A

Date of print: 03.03.2021

Date of last alteration: 20.11.2019

8.3 Further information for system design and engineering measures

Observe information in section 7. Observe national regulatory requirements.

SECTION 9: Physical and chemical properties

9.1	ormation on basic physical and chemical properties		
	Property:	Value:	Method:
	Appearance		
	Physical state	liquid	
	Form	paste	
-	Colour	colourless dark	
	Odour		
	Odour	odourless	
-	Odour limit		
	Odour limit	no data available	
	pH-Value		
	pH-Value	not applicable	
	Melting point/freezing point		
	Melting point / melting range	not applicable	
	Initial boiling point and boiling range		
	Boiling point / boiling range	not applicable	
	Flash point		
	Flash point	ca. 307 °C	(DIN 51376)
-	Evaporation rate		. ,
	Evaporation rate	no data available	
	Upper/lower flammability or explosive limits		
	Lower explosion limit (LEL)	not applicable	
	Upper explosion limit (UEL)	not applicable	
	Vapour pressure		
	Vapour pressure	not applicable	
	Solubility(ies)		
	Water solubility / miscibility	virtually insoluble	
	Vapour density		
	Relative gas/vapour density	No data known.	
-	Relative Density		
	Relative Density	ca. 1,08 (25 °C; 1013 hPa)	(DIN 51757)
		(Water / 4 °C = 1,00)	
	Density	ca. 1,08 g/cm³ (25 °C; 1013 hPa)	(DIN 51757)
	Partition coefficient: n-octanol/water		
	Partition coefficient: n-octanol/water	No data known.	
	Auto-ignition temperature		
	Ignition temperature	ca. 440 °C	(DIN 51794)
	Decomposition temperature		
	Thermal decomposition	> 200 °C	
	Viscosity		
	Viscosity (dynamic)	50000 - 90000 mPa.s at 23 °C	(Brookfield)
	Molecular mass		
	Molecular mass	not applicable	
9.2	Other information		

No data available.

SECTION 10: Stability and reactivity

10.1 – 10.3 Reactivity; Chemical stability; Possibility of hazardous reactions

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

Relevant information can possibly be found in other parts of this section.

Safety Data Sheet

Material: 60033132

ELASTOSIL® M 4644 A

Version: 1.3 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 20.11.2019

10.4 Conditions to avoid

none known

10.5 Incompatible materials

none known

10.6 Hazardous decomposition products

If stored and handled properly: none known . Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 $^{\circ}$ C (302 $^{\circ}$ F) through oxidation.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

11.1.1 Acute toxicity

Product details:

Route of exp	osure Result/Effect	Species/Test system	Source
Oral	LD50: > 2000 mg/kg	Rat	Conclusion by analogy
dermal	LD50: > 2000 mg/kg	Rat	Conclusion by analogy

11.1.2 Skin corrosion/irritation

Product details:

Result/Effect	Species/Test system	Source
not irritating	Rabbit	Conclusion by
		analogy

11.1.3 Serious eye damage / eye irritation

Product details:

Result/Effect	Species/Test system	Source
not irritating	Rabbit	Conclusion by
		analogy

11.1.4 Respiratory or skin sensitization

Product details:

Route of exposure	Result/Effect	Species/Test system	Source
dermal	not sensitizing	Guinea pig; Buehler Test	Conclusion by
			analogy
			OECD 406

11.1.5 Germ cell mutagenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.6 Carcinogenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Reproductive toxicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Specific target organ toxicity (single exposure)

Assessment:

For this endpoint no toxicological test data is available for the whole product.

Safety Data Sheet

Material: 60033132

ELASTOSIL® M 4644 A

Version: 1.3 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 20.11.2019

11.1.9 Specific target organ toxicity (repeated exposure)

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Aspiration hazard

Assessment:

Based on the physical-chemical properties of the product no aspiration hazard must be expected.

SECTION 12: Ecological information

12.1 Toxicity

Assessment:

Assessment based on ecotoxicological tests with similar products under consideration of the physical-chemical properties: For this product no effects on aquatic organisms, relevant for classification, are expected. According to current knowledge adverse effects on water purification plants are not expected.

12.2 Persistence and degradability

Assessment:

Silicone content: biologically not degradable. Separation by sedimentation.

12.3 Bioaccumulative potential

Assessment:

Polymer component: No adverse effects expected.

12.4 Mobility in soil

Assessment:

Silicone content: Insoluble in water.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

none known

12.7 Additional information

Easily separable from water by filtration.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

13.1.1 Material

Recommendation:

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

13.1.2 Uncleaned packaging

Recommendation:

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

SECTION 14: Transport information

14.1 – 14.4 UN number; UN proper shipping name; Transport hazard class(es); Packing group

Road ADR:

Valuation Not regulated for transport

Safety Data Sheet

Mate	rial: 60033132	ELASTOSIL® M 4644 A		
Versi	on: 1.3 (INTL-GHS)	Date of print: 03.03.2021	Date of last alteration: 20.11.2019	
	Railway RID: Valuation	Not regulated for transport		
	Transport by sea IMDG-0	Code: Not regulated for transport		
	Air transport ICAO-TI/IA	FA-DGR: Not regulated for transport		
14.5	Environmental hazards			
	Hazardous to the environn	nent: no		
14.6	Special precautions for u	Jser		
	Relevant information in oth	ner sections has to be considered.		
14.7	Transport in bulk accord	ling to Annex II of MARPOL and the IBC Code		
	Bulk transport in tankers is	s not intended.		
SEC	TION 15: Regulatory	information		
15.1	Safety, health and environmental regulations/legislation specific for the substance or mixture			
	National and local regulati	ons must be observed.		
	For information on labelling please refer to section 2 of this document.			
15.2	Details of international registration status			
	Relevant information about individual substance inventories, where available, is given below.			
		: ENCS (Handbook of Existing and	-	
		This product is listed in, or complie	es with, the substance inventory.	
	Australia	AICS (Australian Inventory of Che This product is listed in, or complie		
	China	:: IECSC (Inventory of Existing Cher	mical Substances in China):	
	Canada	This product is listed in, or complie : DSL (Domestic Substance List):	es with, the substance inventory.	
		This product is listed in, or complete	es with, the substance inventory.	
	Philippines	: PICCS (Philippine Inventory of Ch	nemicals and Chemical Substances):	
	United States of America (USA): This product is listed in, or complied TSCA (Toxic Substance Control A	Act Chemical Substance Inventory):	
		All components of this product are substance inventory.	e listed as active or are in compliance with the	
	Taiwan		ce Inventory):	
			es with, the substance inventory. General note:	
			ion requires a phase 1 registration for TCSI-listed mports to Taiwan or manufacturing in Taiwan	
		exceed the trigger quantity of 100	kg/a (for mixtures to be calculated per each	
			porting/manufacturing legal entity to take care of	
	European Economic Area	this obligation. (EEA): : REACH (Regulation (EC) No 1907	7/2006):	
		General note: the registration oblig	gations for substances imported into the EEA or he supplier mentioned in section 1 are fulfilled by	

manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea)
AREC (Act on Registration and Evaluation of Chemicals; "K-REACH"): General note: in case of registration obligations for substances or polymers

General note: In case of registration obligations for substances of polymers imported into Korea or manufactured within Korea these are fulfilled by the supplier mentioned in section 1. The registration obligations for substances or polymers imported into Korea by customers or other downstream users must be fulfilled by the latter.

Safety Data Sheet

Material: 60033132

ELASTOSIL® M 4644 A

Version: 1.3 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 20.11.2019

SECTION 16: Other information

16.1 Material

The details in this document are based on the state of our knowledge at the time of revision. They do not constitute an assurance of the described product properties in terms of statutory warranty requirements.

The providing of this document to a recipient does not relieve the recipient of his or her responsibility toward compliance with all laws and stipulations applicable to the product. This applies in particular to the further sale or distribution of the product or substances or items containing the product, in other jurisdictions and with regard to the protection of third-party intellectual property rights. If the described product is processed or mixed with other substances or materials, the details stated in this document cannot be conferred to the resultant new product unless this has been expressly mentioned. If the product is repackaged, the recipient is obligated to additionally provide the required safety-related information.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

16.2 Further information:

Commas appearing in numerical data denote a decimal point. Vertical lines in the left-hand margin indicate changes compared with the previous version. This version supersedes all previous versions.

- End of Safety Data Sheet -